

<b>DART AEROSPACE LTD</b>			<b>Work Order:</b>	
<b>Description:</b> Aft Outboard Beam			<b>Part Number:</b>	<b>D4895-3</b>
<b>Inspection Dwg:</b> D4895 <b>Rev:</b> A				<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

	<b>Drawing Dimension</b>	<b>Tolerance</b>	<b>Actual Dimension</b>	<b>Accept</b>	<b>Reject</b>	<b>Method of Inspection</b>	<b>Comments</b>
CNC Mill	R0.13	+/-0.030					
	0.150	+/-0.010					
	1.00	+/-0.030					
	6.97	+/-0.030					
	Ø0.257	+0.006/-0.001					
	0.80	+/-0.030					
	3.00	+/-0.030					
	0.150	+/-0.010					
	0.250	+/-0.010					
	5.75	+/-0.030					
	R0.38	+/-0.030					
	R1.50	+/-0.030					
	32.55	+/-0.030					
	0.200	+/-0.010					
	12.000	+/-0.005					
	1.25	+/-0.030					
	3.50	+/-0.030					
	3.600	+/-0.005					
	0.60	+/-0.030					
	0.80	+/-0.030					
Manual Mill	2.300	+/-0.005					
	3.00	+/-0.030					
	Ø0.377	+0.006/-0.001					
	Ø0.098	+0.004/-0.001					
	Ø0.179 X 100°	+/-0.010 x 0.5°					
	0.60	+/-0.030					
	1.55	+/-0.030					
	12.000	+/-0.005					
	Ø0.260	+0.006/-0.001					
	0.500	+/-0.005					
	R0.25	+/-0.030					
	0.500	+/-0.010					

<b>Measured by:</b>		<b>Audited by:</b>		<b>Preliminary Approval:</b>	
<b>Date:</b>		<b>Date:</b>		<b>Date:</b>	

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	14.01.21	New Issue	KJ	